

RECEIVED OCT 05 2011

INVOICE



Castle Metals®

A. M. Castle & Co

Remit To
A.M. CASTLE & CO. (CANADA) INC. - B9204
P.O. BOX 9100
TORONTO, ONTARIO M4Y 3A5
CANADA

Invoice No. 20064370
Invoice Date 09/26/2011
Account No. 50676 DART AEROSPACE LTD

Bill To

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Ship To

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
CANADA

TERMS AND CONDITIONS OF SALE
CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY
THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING ANY REGARDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES ("CASTLE" HEREFTER).
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Acceptance of your order by Castle is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Castle, unused and unopened. Your acceptance of delivery of any part of the goods covered by this document will be deemed an agreement to the terms and conditions of sale which are contained on this document. Any inconsistent or additional terms or conditions which may be contained in your purchase order, confirmation, or other document, are objected to by Castle.

Invoice No.	20064370	Payment Terms	1% 10, NET 30	Date Shipped	09/26/2011
Invoice Date	09/26/2011	Due Date	10/26/2011	Shipped Via	CASTLE_NETWORK
Discount on Material & Labor	9.74 Discount if paid by 10/06/2011			Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity / Unit Price	Amount CAD
Purchase Order #:	14910		
Order # - Line #:	1715776-1	170.0000 LBS	\$974.10 ✓
Ordered:	400 FT 4969	\$5.73 / LBS	
Item Description:	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKL		
Heat Number(s):	E.132.0000-156.0000		
Specification(s):	423604 ASTM A276		

Line Total:

138353438 RT HST

\$974.10

Taxes:

13% Tax

126.63

Invoice Total:

\$126.63

\$1,100.73

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

PAID

OCT 13 2011

009434

ENTERED OCT 07 2011

Purchase Order Receipt Listing

Wednesday, September 28, 2011 7:27:43 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO14910	Receipt Dates from 9/28/2011 to 9/28/2011	All Line Item Types
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All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]



Castle Metals®

A. M. Castle & Co.

PACKING SLIP

Page 1 of 1

Shipment No:994855

Ship From: A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No			
26-SEP-2011	ORIGIN	Prepaid	MANITOULIN	994855-2			

Shipment Details		Final Destination Branch - MON	
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Order No	Line No	Item No	Description				
1715776	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000				
Purchase Order No		Part Number	Ordered Qty	Invoice Qty			
14910			400.00 FT	170 LBS			
Details							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
95390317	VALBRUNA CORPORATION	423604		31		144	170

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.							
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.							
Reviewed by Authorized Castle Metals Representative:				Date: Name:			

PAH/19/27



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14910

Purchase Order Date 9/16/2011

PO Print Date 9/16/2011

Page Number 1 of 1

Order From :

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name

Vendor Phone 514 694 9575

Vendor Fax 514 695 3281

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	9/22/2011 Yes	400.00 f	TST ground	\$2.4352	\$974.08
		250					
		Special Inst:	MAT: AISI304/316 SS BAR OR AISI 304//316 SS PLATE AS PER SATM A276 OR ASTM A240				
		NOTE: 34 PCS OF 12f = 400'					

PO Total:

\$974.08

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/16/2011

P.O HISTORY

Vendor ID	PO Name	Item ID	Item Name	Purchase Order ID	PO Unit Price	Receiver Date
VC-MET001	Metaux Castle	M304B0.250x0.500	304 BAR .250 x .500	PO14116	\$2.44	5/27/2011 8:04:36 AM
VC-MET001	Metaux Castle	M304B0.250x0.500	304 BAR .250 x .500	PO13647	\$2.37	3/18/2011 2:36:55 PM
VC-MAG002	Magna Stainless	M304B0.250x0.500	304 BAR .250 x .500	PO12917	\$1.14	11/16/2010 9:21:03 AM

12' lengths!

3"

400'

3/12'

13

PO 14910



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14116

Purchase Order Date 5/18/2011

PO Print Date 9/16/2011

Page Number 1 of 1

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name
Vendor Phone 514 694 9575
Vendor Fax 514 695 3281
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

REFERENCE ONLY

REFERENCE ONLY

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	5/30/2011 Yes	240.00 f	TST ground	\$2.4352	\$584.45

Special Inst: MATERIAL: AISI 304/316 SS BAR
OR AISI 304/316 SS PLATE
AS PER SATM A276 OR ASTM A240
NOTE: AISI 303 NOT ACCEPTABLE

NOTE: 20 PCS OF 12 FT = 240 FT

PO Total: \$584.45

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/18/2011

Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Bestatter/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Hersteller producer

Avviso di Spedizione: D-VI09020426
Lieferanzeige/Packing list/B.L.

Ordine nr: 25485 STOCK CHINO
Bestell./Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugnisverfahren/Manufacturing process/Mode d'alaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Certificato nr: MEST790328/2009/
Prüfung/Test/Essai

Conferma ordine nr: E109005318
Werkz./Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sicil de l'usine producer



Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'essayeur



Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item Inspected/Finissage

Specifiche:
Anforderungen / Requirements / Exigences

VSI 0 304/304L A
AMS-QQ-S-763 B 304/304L A
ASME SA276 2007 S30400/03 A 2
ASTM A182 2009 S30400/03 A 5
ASTM A276 2008A S30400/03 A
ASTM A370 2009
MIL-S-862 B/1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15156-3

AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A 0
ASME SA320 2007 B8 CLASS1 3
ASTM A193 2008B B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03 6
NACE MR0175* 2003 S30400/03 A 7

AMS 5647 H S30403 A
ASME SA193 2007 B8 CLASS1 (1)
ASME SA479 2007 S30400/03 A (4)
ASTM A262 2002A PRACTICE E
ASTM A320 2008 B8 CLASS1
ASTM A479 2008 S30400/03 A
QQ-S-763 F 304/304L A

0Chemical analysis only and mechanical properties.
2SEC.II PT.A 2007 EDITION ADD. 2008a
4SEC.II PT.A 2007 EDITION ADD. 2008a
6Chemical analysis only.

Qualità: 304/304L
Werkstoff/Grade/Matériau

Marca: AISI

Markenbezeichnung/Brand/Nomine

Punzonatura: 304/304L

Kennzeichnung/Marking/Marque

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Object/Item Product description Description du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolérance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losn. Lot nr. Lot nr.
0020	Flat	0,5000 x 0,2500	484-06B	154 / 156	423604		2.238	834600740

Sono state soddisfatte tutte le condizioni richieste
Die genannten Anforderungen sind erfüllt. Anlage erfüllt.
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimiscelanza: OK
Verwechslungprüfung: spektralanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimélange fait: i.s.s.

Controllo visivo e dimensionale: soddisfatta le esigenze:
Bauartprüfung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check: satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST ALLO STATO DI FORNITURA											
Test on delivery condition Prüfung auf lieferbarem Produkt test a l'état de fourniture Prueba sobre el material así como entregado											
TEST	Provetta/Probed Schnitten/Specimen Lap/Specimen Ende Dims. Dims. Width Dims. Thickness Larg. épais. épaisseur mm	°F	Posiz. Saggio Proben- Lage Position	Sneramento Schnitten Yield Stress Limite élastique Rp 0,2% k.s.l.	Sneramento Schnitten Yield Stress Limite élastique Rp 0,2% k.s.l.	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einziehung Reduction of area Striction RA %	Resilienza Kerbschlagwert Impact Value Resilience	Durezza Körnung Hardness Dureté HB	
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min	max	30	-	75 115	- 40	- 50	-	140 235	
A	12X6,3	68	L	45		87	61	69		179	
TEST											
A	Grain size for ASTM E112										5

Mechanical properties according to ASTM A370.

1) L=longitudinale/längs, T=transversale/quer, Q=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	-	-	0,040	0,020 0,030	0,100	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
423604	0,030	0,50	1,68	18,26	0,55	0,41	8,31	0,076	0,027	0,028	0,093				

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 0.5 h/water.
Micro and macro etch test: OK

Vicenza, 02/10/09 VC0000 (Mod. MCER)	Il collaudatore di stabilimento / der Werkssachverständiger / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/From/Usine producer

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item inspected/Finissage

Avviso di Spedizione: D-VI09020426
Unterzettel/Packing list/B.L.

Ordine nr: 25485 STOCK CHINO
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Melting process/Mode d'elaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

Certificato nr: MEST790328/2009/
Prüfung/Ins/Essai

Conferma ordine nr: EI09005318
Werk/Our Order/Ref. n.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine productrice



Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'essayeur



Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S

CASTLE METALS STO

HEAT NUMBER 423604
MECHANICAL ID 9969
ITEM CODE 9969
LOT NUMBER 9969
PURCHASE ORDER 9969
SUPPLIER Valbruna
SPECIFICATION/CS 9969
COMMENT 1-28-16
APPROVED/DATE 1-28-16

Vicenza, 02/10/09 VCO008 (Mod. NCER)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 2 di 2
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